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005186

D350-578-011
Job Sheet 182518



Part No: D350-578-011

Job Qty: 7 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 8/28/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	8/28/18	8/28/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 27 2018
160	Packaging	7 pcs	8/28/18	8/28/18	0.00	0.00	Packaging1-3		SEP 06 2018
170	QC	7 pcs	8/28/18	8/28/18	0.00	0.00	QC4		
180	Packaging	7 pcs	8/28/18	8/28/18	0.00	0.00	Packaging3-1		
185	DC	7 pcs	8/28/18	8/28/18	0.00	0.00	DC		
190	QC21-FG	7 Ea	8/28/18	8/28/18	0.00	0.00	QC21		

Part Op 180 - Identify and pack for shipping as per PPP D350-578-011

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	84 Ea (12 ea)	90-Start up Operation	5076001 509944x1
D2432	Bearpaw 19" X 24"	14 Ea (2 ea)	90-Start up Operation	5089237x12 5069187x6
D2529	Washer	84 Ea (12 ea)	90-Start up Operation	5035698
D3601-1	Radius Block	84 Ea (12 ea)	90-Start up Operation	5077169x18 5101821x8
D4011-1	Clamp, Short	42 Ea (6 ea)	90-Start up Operation	5091835x22
D4012-1	Cushion	42 Ea (6 ea)	90-Start up Operation	5079312
MS21042L4	Nut	84 Ea (12 ea)	90-Start up Operation	5089365
NAS1149D0463J	Washer	168 Ea (24 ea)	90-Start up Operation	5089299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	84	652	0
	D2432	14	28	0
	D2529	84	1,401	0
	D3601-1	84	66	0
	D4011-1	42	100	0
	D4012-1	42	271	0
	MS21042L4	84	5,548	0
	NAS1149D0463J	168	9,445	0

Part Specifications

Specifications could not be found.

Plex 8/27/18 1:01 PM dart.quirion.sonia



Container No: S105643



Part: D350-578-011

Job No: 182518

Serial No/Batch: S105643

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 1B, FAA STC SR000281

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5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit